We aim to optimize your performance!

Is it Costing You Money?

Proper alignment of your end seals to the roll flange make for a clean roll coating operation. However, if the end seals are worn or distorted, the flange worn or misaligned, or the rolls were improperly installed, you can end up with a scenario like the one in the picture. Daily loss of your coating material can end up in annual losses that rival the cost of manpower.

- 5 gal./day of PUR = $48,730.00 / yr.
- 5 gal./day of LMC = $36,150.00 / yr.
- 5 gal./day of PVA = $13,400.00 / yr.

Using Black Bros. for your roll reconditioning services will save you money, keep your machine at OEM standards, and give you the assurance that you are getting your full value out of a machine built to endure!

Ask a Black Bros. Service Technician how they can help you stop the flow!

You Deserve the Best!

No one knows your machine, and its specifications, like we do! Let us show you how you can reap the benefits of working with the Customer Service Team at Black Bros. Here are a few reasons to entrust the care of your machine to the experts:

- All rolls are not created alike, the OEM specifications for your core are on record, and Black Bros. will provide you with that same factory spec over and over again.
- Regrinding your rolls should be the primary goal before spending extra money on recovering. A Black Bros. roll will typically yield 2-3, or more, regrinds before recovering is needed.
- Black Bros. strives to process your rolls swiftly. However, if your situation is demanding, ask to arrange for “expedite services”.
- Every roll that comes in receives a rigorous inspection to the bearing journals, and re-work if needed, to keep them within specification. Bearing journals out of tolerance can be costly.
- Black Bros. keeps a running history of your machine's service reports, along with all of the roll work that is done. Like your doctor, we care about your machine’s health long term.
- Your rolls will receive a full 24 step inspection every time you send them in for reconditioning.
Take a Look at Quality!

As an OEM manufacturer we take pride in bringing the best to your doorstep. Below are just a few of our roll reconditioning services.

- Over 500 grooving patterns...
- On a wide array of compounds...
- Precision ground chrome plating...
- High temperature silicone coating...

Quality you depend on!

Additional Black Bros. Services

- Rubber Roll Exchange Program (RREP), ask our service department about how it can work for you!
- Maintenance programs for your machine.
- Black Bros. machinery rebuild services/sales.
- Trade-In program for new machinery purchases.

To find out more, contact Julie Biederstedt in our Customer Service department at:

(800)252-2568 x242

Black Bros. Co.

www.blackbros.com

Automated welding of plugs

We know your rolls...

Precision wrapping of core